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PALLET STRAIGHTENER

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- (56) Prior Art Documents EP 69503
- (57) Claim
- 1. A pallet handling device for receiving and straightening a stack of pallets or similar flat, substantially rigid objects substantially congruent in plan, comprising a generally rectangular frame or structure of plan section substantially corresponding to that of the pallet, the device having a back and two side walls, at least one of the latter being hinged for outward swinging movement from a normal position to define with the other wall an open mouth of variable rearward convergence, said walls being effective, vis-a-vis the stack, to push awry pallets into alignment with others and thereby to straighten the stack, as herein defined.

### Australia Patents Act 1952-1973

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Application for a Patent

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I, GORDON TAYLOR,

of 67 Erinbank Crescent, Westmeadows 3049, Victoria, Australia,

hereby apply for the grant of a Patent
for an invention entitled "IMPROVEMENTS IN OR RELATING TO PALLET HANDLING".

which is described in the accompanying provisional specification.

My address for service is: PETER NICHOLLS, Patent Attorney, of Ellesmere, 5 Ardmillan Road, Moonee Ponds, Victoria 3039, Australia.

Dated this 16th day of May, 1986.

GORDON TAYLOR

By his Patent Attorney:

PETER NICHOLIS

To The Commissioner of Patents.

APPLICATION ACCEPTED AND AMENIDMENTS

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	(hereinafter termed "the applicant" ) for a patent (of addition) for an invention entitled
	IMPROVEMENTS IN TO RELATING TO PALLET HANDLING
	of Gordon Taylor Victoria, 3049, Australia,
	do solemnly and sincerely declare as follows:
	I am / <del>We are</del> the applicant , ■
•	Lain! We are authorised by the applicant—to make this declaration on its/their behalf.
٠.	The basic application—as defined by sections 141 and 142 of the Act was/were-made
	<del>in</del> <del>on</del>
•	in On
	m en
•	
	Fe basic application—referred to in this paragraph is/are the first application—made in a Convention country
	in-respect of the invention the subject of the application.
	I/ <del>We</del> am/are
•	•
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	ie/are the actual inventor of the invention.and the facts upon which the applicant is are entitled to make
	the-application are as follows:
	Declared at WEST MEROCOS. this 15TH day of MAY 198
	Signed: Dayla.



592871

Form 10

PATENTS ACT 1952

### **COMPLETE SPECIFICATION**

(ORIGINAL)

FOR OFFICE USE					
Short Title:					
Int. CI:					
Application Number: Lodged:	73/23	- é7			
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Related Art:					
·Name of Applicant:	TO BE COMP GORDON TAYLOR	PLETED BY APPLICANT			
Addiess of Applicant:	67 Erinbank C Australia.	rescent, Westmeadows, Victoria, 3	049,		
Actual Inventor:	AS ABOVE				
Address for Service:	PETER NICHOLLS, 5 Ardmillan Road	Patent Attorney, Ellesmere, d, Moonee Ponds, Victoria 30	39, Australia		
Complete Specification	for the invention entitled:	"IMPROVEMENTS IN OR RELATING TO HANDLING"	PALLET		

The following statement is a full description of this invention, including the best method of performing it known

<sup>\*</sup> Note: The description is to be typed in double spacing, pica type face, in an area not exceeding 250 mm in depth and 160 mm width, on tough white paper of good quality and it is to be inserted inside this form.



This invention relates to the handling of pallets and suchlike objects and is particularly concerned with the straightening or tidying of a pile of pallets conventionally stacked in a skew, awry or generally higgeldy-piggledy fashion such as on the tray of a truck loader or the like.

In the past, pallets stacked in a skew-wise or other irregular fashion have usually been adjusted manually, usually individually by means of a bar or the like. This can be a clumsy and difficult, not to say time-consuming, operation. The pushing of one pallet will often shift others out of line, particularly those immediately above and below it, and two or more men are usually required if the job is to be accomplished within a reasonable time.

An object of the invention is to rationalize and simplify the task of tidying an irregularly-stacked pile of pallets and to render the amendable to one operator.

The above and other objects and advantages will become apparent hereinefter.

According to the invention in one preferred form thereof, a device for receiving and straightening a stack of pallets or similar items or objects of substantially identical square or rectangular plan, is a generally rectangular frame or structure of plan section substantially corresponding to or slightly larger than the dimensions of a standard pallet. The device may include two side plates or walls, held in transversely spaced relationship at a distance which at minimum is slightly greater than the width



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According to the invention in one preferred form thereof, a pallet handling device for receiving and straightening a stack of pallets or similar flat, substantially rigid objects substantially congruent in plan, comprises a generally rectangular frame or structure of plan section substantially corresponding to that of the pallet, the device having a back and two side walls, at least one of the latter being hinged for outward swinging movement from a normal position to define with the other wall an open mouth of variable rearward convergence, said walls being effective, vis-a-vis the stack, to push awry pallets into alignment with others and thereby to straighten the stack, as herein defined.

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For the purpose of this specification, to "straighten" a stack of pallets or similar objects is to effect such adjustment of their relative positions as is required to bring their edges "into line", that is to say, to contain the objects within an imaginary right prism of height equal to that of the stack and of cross-section congruent to the plan of the pallets.



of the objects, a back, floor and an open front and top. The walls or plates are relatively movable and rotatable to a limited extent about an axis parallel to each, so that the walls define between them a space of generally quadrilateral section. Thus the back, floor and one side wall may be fixed together in substantially rigid formation and the other side wall may be pivoted where it joins the back for limited outward swinging movement from a "normal" or minimum position in which it is parallel to the other side wall and the section space corresponds substantially to the plan form of the pallets. The movable wall may be swung to and away from the normal position by an hydraulic ram pivoted to suitable brackets or links associated with the movable wall, so that the aforesaid section space expands into a trapezium-like form The ram may be powered by an electric "power-pack" of a kind known per se.

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But in order that the invention may be better understood, reference will now be made to the accompanying drawings which are to be considered as part of this specification and read herewith. In the drawings:

Figure 1 is a front perspective view of a palletstraightening device according to a practical embodiment of the invention;

Figure 2 is a rear perspective view of the device of Fig. 1, and

Figure 3 is a plan view of the device shown in Figs. 1 and 2.

Referring to the drawings in more detail there is shown a pallet-straightening device in the form of a generally rectangular frame or structure of plan section (Fig. 3) corresponding to or slightly larger than the dimensions of a standard pallet (not shown). The device has side walls 4 and 5, a back 6, a floor 7 and an open front and top. Wall 5, back 6 and floor 7 are fixed together in substantially rigid formation, and wall 4 is pivoted at 8 to 6 for limited outward swinging movement from the normal position shown to the position indicated by the dotted lines in Fig. 3. Hydraulic rams 9, 9' are pivoted at 10, 10' respectively to the rear of back wall 6 and their piston rods are themselves respectively pivoted to the rear ends of arms 11, 12 rigidly associated with the outside of wall 4. Rams 8, 9 may be powered by an electric "power-pak" of a kind known per se, and/or they may have associated respectively therewith hydraulic lines 13, 14 in which the required positive or negative pressure is established by pump 15, operated by a three-phase electric motor 16, through a valve bank 17 with which is associated remote control 18.

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In use, wall 4 may be moved into a suitably "wide" position such as shown by the dotted lines in Fig. 3 and a truck, loader or the like carrying a stack of pallets to be straightened is backed or otherwise manoeuvred into a position in which the stack is positioned between walls 4 and 5. Because wall 4 is swung outwards, walls 4, 5 together define a rearwardly-converging "mouth" or gate 1.

which, during this preliminary positioning operation, tends to centralize any pallets that are seriously awry laterally of the desired stack configuration, while the back wall 6 tends to centralize any that project readwardly from the desired configuration.

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After completion of this operation, hinged side

4 is forced "shut" i.e. into its normal position, thereby
effecting a fine and final adjustment by shifting into line
any pallets that are still askew. In the result, all pallets
will be stacked in a horizontal section substantially corresponding to the plan section of the device when the movable
wall is shut.

The device may be provided with fork-lift engagement means or the like, so that in addition to being merely a stack-straightener, it can be used for carrying the tidied stack to a desired destination.

If desired, both side walls 4, 5 may be hinged for outward swinging movement. Clearly this will provide a wider gate, for dealing with seriously awry stacks. The walls could be arranged to swing either in unison or singly.

moved into the device, a device as provided by my invention may be brought to the stack. Clearly, some modifications may be required. For example a floor will, in general, be unnecessary and unworkable in such a device, which may consist essentially of a single pair of spaced, relatively movable walls functioning as mechanical "hands". The device

may be moved by a fork-lift truck or any other suitable means 19.

It will be evident from the foregoing that my pallet straightener is simple in construction and use and renders the operation essentially a one-man job.

For the purpose of this specification terms such as "side", "back", "floor", "front", "top" and "horizontal" are to be understood as referring to the invention in operation and not as necessarily limiting.

The claims defining the invention are as follows:

- 1. A pallet handling device for receiving and straightening a stack of pallets or similar flat, substantially rigid objects substantially congruent in plan, comprising a generally rectangular frame or structure of plan section substantially corresponding to that of the pallet, the device having a back and two side walls, at least one of the latter being hinged for outward swinging movement from a normal position to define with the other wall an open mouth of variable rearward convergence, said walls being effective, vis-a-vis the stack, to push awry pallets into alignment with others and thereby to straighten the stack, as herein defined.
- 2. A pallet handling device for straightening an askew or awry stack of pallets or similar flat, substantially rigid objects of substantially identical square or rectangular plan, comprising a frame holding a pair of flat walls or plates in transversely spaced relationship at a distance which at minium is slightly greater than the width of the objects, said plates being relatively movable and rotatable to a limited extent about an axis parallel to each so that the plates define between them a space of generally quadrilateral section which at minimum, in a normal position of the plates, corresponds substantially to the plan form of the objects, but which is expandible into a trapezium-like area sufficient to receive the skew stack, means for moving the frame and stack relatively to each other so that the stack is received between the plates, and means for moving the plates from an expanded to add normal position, thereby pushing awry pallets relative to others to effect such positional and rotational adjustments as are required to centralize the skew objects and bring the stack into a tidy condition.
- 3. A pallet or like straightening device substantially as herein described with reference to the accompanying drawings.



DATED this

12th

day of

October,

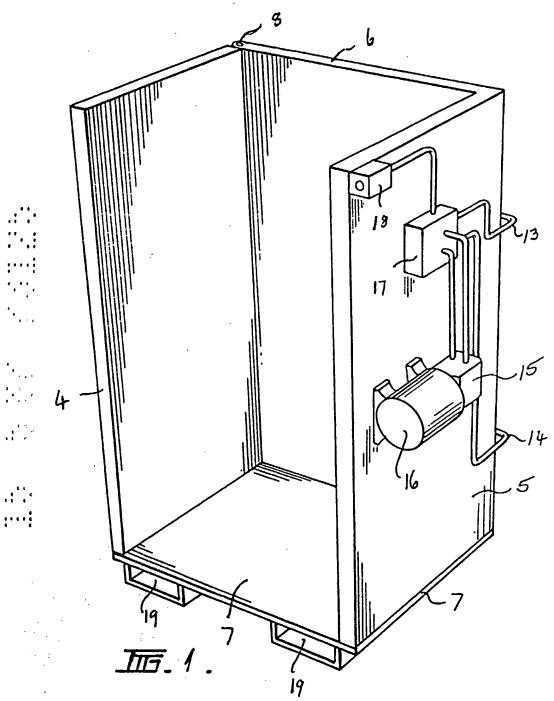
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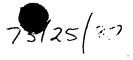
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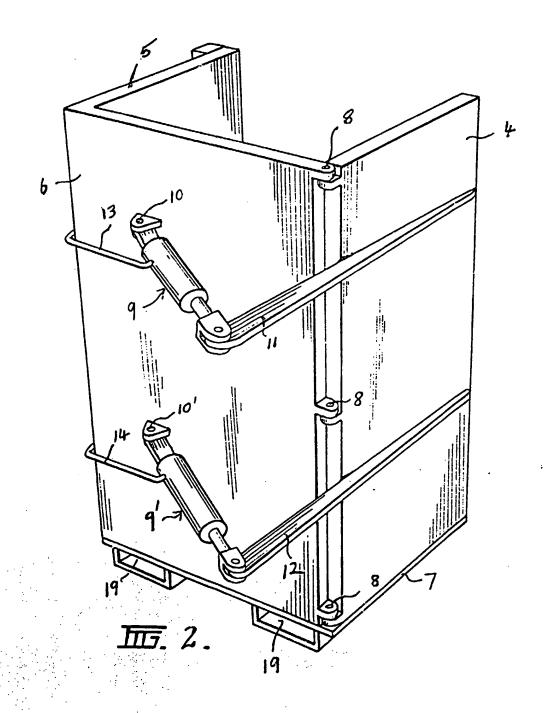
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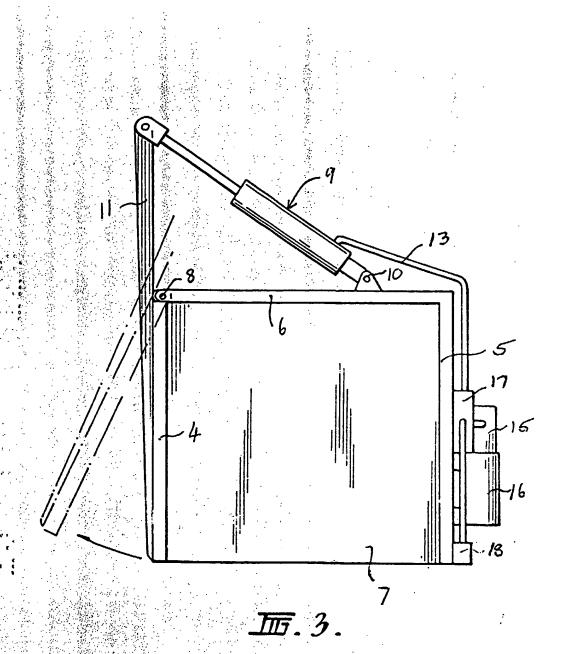




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